

**A02/Z03**

INSPECTION CERTIFICATE acc to  
EN 10204 3.1

**A06**

PROCESSKONTROLL ITEMS AB  
BOX 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP

QA-TUBE

| <b>Customer References</b> <span style="float: right;">A07</span><br>763149<br><br><div style="text-align: right;">Customer<br/>order<br/>2022-10-17</div><br>003-00991 ITEMS -W                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <b>Alleima References</b> <span style="float: right;">A08</span><br><table style="width: 100%;"> <tr> <th>Order No.</th> <th>Subs No.</th> <th>Dispatch note</th> </tr> <tr> <td>591268</td> <td>714958</td> <td>26322/54</td> </tr> <tr> <th>Suppl. No</th> <th>C.Code</th> <td></td> </tr> <tr> <td>300-47667</td> <td>21</td> <td></td> </tr> </table> | Order No.          | Subs No.   | Dispatch note | 591268  | 714958   | 26322/54 | Suppl. No | C.Code  |    | 300-47667           | 21   |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
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| Order No.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Subs No.                                                                                                                                                                                                                                                                                                                                                  | Dispatch note      |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 591268                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 714958                                                                                                                                                                                                                                                                                                                                                    | 26322/54           |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| Suppl. No                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | C.Code                                                                                                                                                                                                                                                                                                                                                    |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 300-47667                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 21                                                                                                                                                                                                                                                                                                                                                        |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| <b>Material description</b> <span style="float: right;">B01/B04</span><br>SEAMLESS STAINLESS COLD FINISHED<br><br><br><br><br><br><br><br><br><b>Metallurgical process</b> <span style="float: right;">C70</span><br>Electric furnace+AOD                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>Steel/material Designations</b> <span style="float: right;">B02</span><br><table style="width: 100%;"> <tr> <th>Alleima</th> <th>UNS</th> </tr> <tr> <td>254 SMO</td> <td>S31254</td> </tr> <tr> <th>EN no</th> <td></td> </tr> <tr> <td>1.4547</td> <td></td> </tr> </table>                                                                          | Alleima            | UNS        | 254 SMO       | S31254  | EN no    |          | 1.4547    |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| Alleima                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | UNS                                                                                                                                                                                                                                                                                                                                                       |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 254 SMO                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | S31254                                                                                                                                                                                                                                                                                                                                                    |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| EN no                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                           |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 1.4547                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                           |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| <b>Technical requirements</b> <span style="float: right;">B03</span><br>ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A<br>NACE MR0175/ISO 15156-3:-2015, PED 2014/68/EU EN 10216-5 TC1<br>NORSOK M-630:2020, NORSOK MDS R18 REV.6<br>HRB MAX 90                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                           |                    |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| <table style="width: 100%;"> <tr> <th colspan="7">EXTENT OF DELIVERY</th> <th style="text-align: right;">B07-B13</th> </tr> <tr> <th>It</th> <th>Product designation</th> <th>Heat</th> <th>Lot</th> <th>Pieces</th> <th>Kg</th> <th>M</th> </tr> <tr> <td>07</td> <td>THT-254SMO-9.53-1.24<br/>9.53 X 1.24<br/>23683</td> <td>049271</td> <td>96784</td> <td>1</td> <td>2.0</td> <td>6.00</td> </tr> <tr> <td colspan="4"></td> <td style="text-align: right;">Total</td> <td>1</td> <td>2.0 6.00</td> </tr> </table><br><table style="width: 100%;"> <tr> <th colspan="2">KEY TO HEAT</th> <th colspan="2">KEY TO LOT</th> </tr> <tr> <th>Heat Code</th> <th>Heat No.</th> <th>Lot Code</th> <th>Lot No.</th> </tr> <tr> <td>049271</td> <td>564049</td> <td>96784</td> <td>0002058833</td> </tr> </table><br><b>TEST RESULTS</b><br><b>Chemical composition (weight%)</b><br><table style="width: 100%;"> <tr> <th>Heat</th> <th>C</th> <th>Si</th> <th>Mn</th> <th>P</th> <th>S</th> <th>Cr</th> <th>Ni</th> <th>Mo</th> </tr> <tr> <td>049271</td> <td>0.008</td> <td>0.44</td> <td>0.56</td> <td>0.021</td> <td>&lt;0.0005</td> <td>20.13</td> <td>17.83</td> <td>6.03</td> </tr> <tr> <td></td> <th>Cu</th> <th>N</th> <td colspan="6"></td> </tr> <tr> <td>049271</td> <td>0.55</td> <td>0.196</td> <td colspan="6"></td> </tr> </table> |                                                                                                                                                                                                                                                                                                                                                           | EXTENT OF DELIVERY |            |               |         |          |          |           | B07-B13 | It | Product designation | Heat | Lot | Pieces | Kg | M | 07 | THT-254SMO-9.53-1.24<br>9.53 X 1.24<br>23683 | 049271 | 96784 | 1 | 2.0 | 6.00 |  |  |  |  | Total | 1 | 2.0 6.00 | KEY TO HEAT |  | KEY TO LOT |  | Heat Code | Heat No. | Lot Code | Lot No. | 049271 | 564049 | 96784 | 0002058833 | Heat | C | Si | Mn | P | S | Cr | Ni | Mo | 049271 | 0.008 | 0.44 | 0.56 | 0.021 | <0.0005 | 20.13 | 17.83 | 6.03 |  | Cu | N |  |  |  |  |  |  | 049271 | 0.55 | 0.196 |  |  |  |  |  |  |
| EXTENT OF DELIVERY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                           |                    |            |               |         |          | B07-B13  |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| It                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Product designation                                                                                                                                                                                                                                                                                                                                       | Heat               | Lot        | Pieces        | Kg      | M        |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 07                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | THT-254SMO-9.53-1.24<br>9.53 X 1.24<br>23683                                                                                                                                                                                                                                                                                                              | 049271             | 96784      | 1             | 2.0     | 6.00     |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                           |                    |            | Total         | 1       | 2.0 6.00 |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| KEY TO HEAT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                           | KEY TO LOT         |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| Heat Code                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Heat No.                                                                                                                                                                                                                                                                                                                                                  | Lot Code           | Lot No.    |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 049271                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 564049                                                                                                                                                                                                                                                                                                                                                    | 96784              | 0002058833 |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| Heat                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | C                                                                                                                                                                                                                                                                                                                                                         | Si                 | Mn         | P             | S       | Cr       | Ni       | Mo        |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 049271                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0.008                                                                                                                                                                                                                                                                                                                                                     | 0.44               | 0.56       | 0.021         | <0.0005 | 20.13    | 17.83    | 6.03      |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Cu                                                                                                                                                                                                                                                                                                                                                        | N                  |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| 049271                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0.55                                                                                                                                                                                                                                                                                                                                                      | 0.196              |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |
| <b>Quality assurance - Sofia Åkesson / Q-Manager</b><br>MTC Service / Certificates                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                           | A05/Z02            |            |               |         |          |          |           |         |    |                     |      |     |        |    |   |    |                                              |        |       |   |     |      |  |  |  |  |       |   |          |             |  |            |  |           |          |          |         |        |        |       |            |      |   |    |    |   |   |    |    |    |        |       |      |      |       |         |       |       |      |  |    |   |  |  |  |  |  |  |        |      |       |  |  |  |  |  |  |



**Chemical composition, product (weight%)**

| Heat   | C     | Si   | Mn   | P     | S      | Cr    | Ni    | Mo   |
|--------|-------|------|------|-------|--------|-------|-------|------|
| 049271 | 0.008 | 0.44 | 0.55 | 0.020 | <0.001 | 20.13 | 17.83 | 6.04 |
|        | Cu    | N    |      |       |        |       |       |      |
| 049271 | 0.54  | 0.20 |      |       |        |       |       |      |

**Tensile test at room temperature**

| Lot   | Yield strength |       | Tensile strength | Elongation |    |
|-------|----------------|-------|------------------|------------|----|
|       | MPa            | MPa   | MPa              | %          | %  |
|       | Rp0.2          | Rp1.0 | Rm               | A          | 2" |
| 96784 | 312            | 360   | 685              | 53         | 52 |

**Hardness test**

| Lot   | HRB |
|-------|-----|
| 96784 | 86  |
|       | 85  |

**Corrosion test according to ASTM G-48A, 50°C for 24 hours.**

In delivery condition.

No pitting corrosion found at 20x enlargement.

**Specimen weight loss**

| Lot   | g/m2 |
|-------|------|
| 96784 | 0.11 |

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- 100% PMI-test.
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Bright annealed at min 1150°C/0.25 minutes and quenched in water/forced gas.

**Marking:**

ALLEIMA 254 SMO ASTM/ASME A/SA-213 ASTM A-269 COLD EN10216-5 TC1 UNS S31254 EN 1.4547 CFA SML NDE 9.53 X 1.24 MM 3/8" X 18 BWG/SWG HT 564049 SG LOT 0002058 833 MADE BY ALLEIMA IN GERMANY \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

NORSOK M-650 QTR NO: QTR6Mo\_BA215

NORSOK M-650 QTR NO: QTR6Mo\_BA832

NORSOK M-650 QTR NO: 6Mo Tubes

NORSOK M-650 QTR NO: QTR/Type6Mo/R1000/2019 - Cold finished annealed rapidly cooled by protective gas.

NORSOK M-650 QTR NO: QTR/Type6Mo/R2000/2021 - Cold finished annealed rapidly cooled by protective gas.



NORSOK M-650 QTR NO: QTR/Type6Mo/INDUKCE/2022

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Alleima.

Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

**Alleima, formerly Sandvik Materials Technology. During a brand transition period, both Sandvik and Alleima marking on products may exist.**

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 0002058833

